

Proposal for pipe deterioration diagnosis



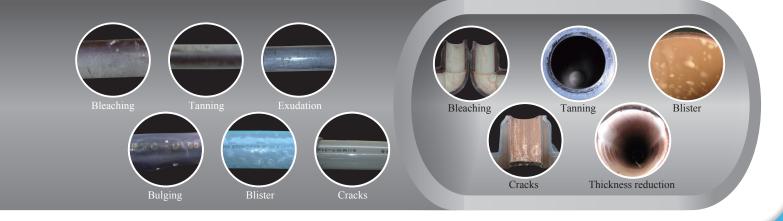
Do you have any problems about the deterioration of industrial piping in the factory?

SEKISUI CHEMICAL CO., LTD. conducts deterioration diagnosis based on the optimum method according to the piping situation.

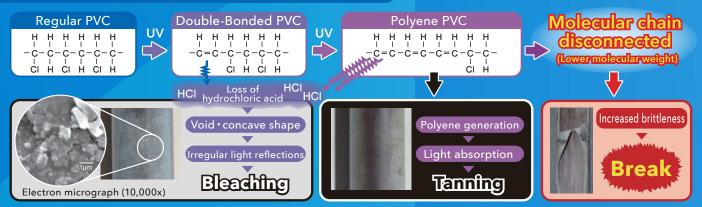
Deterioration of PVC piping is found in various ways.

Deteriorations from the outside

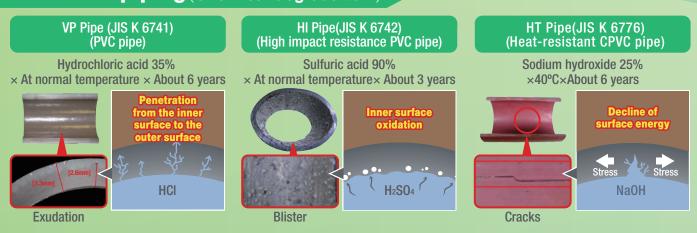
Deteriorations from the inside



Outdoor piping (UV degradation)



Chemical piping (Chemical degradation)



Aged piping can cause **business loss** and **employee safety** due to various troubles.

Furthermore, in recent years, due to the growing **social responsibility of companies**, measures against aging pipes have been highlighted.

Please use our deterioration diagnosis, which is a top manufacturer of PVC piping in Japan, to quickly detect deterioration of piping, predict risks, and preventive maintenance.

No need extubation because of scraping the surface layer.

Diagnosis method

1) Scrape off the surface layer. 2) Send sample back to labo.





Number:3 or more * About 5mg

Deterioration diagnosis method

Surface deterioration degree measurement

due to ultraviolet rays



Estimating strength reduction

Estimate the decrease in strength from our database of the surface deterioration



Diagnosis*

| Level | Degraded conditions |
|-------|--|
| Α | No chemical deterioration requiring renewal consideration. |
| В | It is estimated that the strength has decreased. We recommend that you consider renewal within years. |
| С | It is estimated that the strength has significantly decreased. We recommend early renewal consideration. |

pagnosis is the result of the judgment based on our indicators based on the performance of the piping that has been removed and evaluated, and it is not intended to evaluate or guarantee the deterioration status and quality of

Deterioration diagnosis method



Meeting, Cost estimation

Send sample back to our lab.

Analysing, Diagnosing

Reporting

*Diagnosis fee is charged

Extubation is needed, because of testing up to 7 tests.

Diagnosis method

Please pull out the pipe of the specified length and send it to our labo.





Diagnosable pipe type

Polyvinyl chloride pipes, High impact resistance Polyvinyl chloride pipes,

Heat-resistant C-PVC pipes, PVC pipes reinforced with FRP

~300A (Please contact us for the pipe types and size)

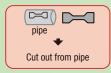
Required sample length

13~40A:700mm or more 50~300A: 500 mm or more

Deterioration diagnosis method

Sample preparation

Cut out to the specified dimensions according to the test item



Testing based on Official standards

| | Test items |
|---|------------------------------|
| 1 | Tensile yield strength |
| 2 | Elongation at break |
| 3 | Flatting |
| 4 | Impact test |
| 5 | Wall thicknesses measurement |
| 6 | Observation of inner surface |
| 7 | Observation of cross-section |

Diagnosis* Comprehensive judgment by our database

| | Level | Degraded conditions |
|--|-------|--|
| | A | Little deterioration or deterioration of performance. |
| | В | Slight deterioration or deterioration of performance. Rediagnosis within 3 years is recommended. |
| | С | Deterioration or deterioration of performance. It is recommended that the renewal be within two years. |
| | D | Marked deterioration or deterioration of performance. We recommend early updates for safety. |

The result of the deterioration level is the result of the judgment based on our indicators based on the performance of the piping that has been removed and evaluated, and it is not intended to evaluate or guarantee the deterioration status and quality of the existing piping as a whole

ESLONTM UVS-VP 20-200A NETIS (CB-200003-A) For UV resistance

Outer layer coated with UV resistant weatherproofed plastic achieves high weather resistance for outdoor use.



 Weatherproof test (Impact strength) 400 350 Crack height(cm) UVS-VP PVC Pipe(VP) 300 250 - Strengthned PVC Pipe(HI) -200 100 20% 10 Equivalent years of outdoor exposure (years)



- Approximately 20% cost reduction compared to Normal VP pipes with painting. (estimate at 50A)
- It is possible to suppress the deterioration of physical properties due to ultraviolet rays and extend the life.

For Chemical resistance

Exudation

ESLONTM PLANT VP PIPE 16-300A

JIS K 6741

PLANT VP pipe is specialized for chemicals, achieving an optimal composition that is highly resistant against corrosion and impact.

Permeation in pipes with hydrochloric acid is dramatically suppressed.

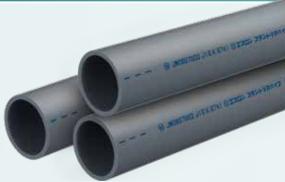
Permeation test by hydrochloric acid



No exudation of hydrochloric acid (After 360 days)

Impact strength Impact resistance complies with that of HIVP pipe (impact resistant PVC pipe). Test 400 Drop Weight Impact Te 50% Crack height 00 00 00 00 %05 100 HI Pipe 3kg-Flat Shape Normal PVC Pipe Plant VP Pipe

<Test method> Diameter Size: 50A, Weight: 3kg flat shape, Temperature: 0°C



For Pressure & Heat resistance

The outside of the PVC pipe is reinforced with FRP, making for a highly pressure and heat resistant pipe. VPFW(16-600A) HTFW(16-300A)

ESLON™ Sch80 PVC & CPVC piping systems 15-400(600)A



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